

ALCOM PBT 700/12 PTFE10

(Last update: 14.07.2022)

MOCOM

Base Polymer	Polybutylene Terephthalate
Filler/Additive System	10 % PTFE
Special Features	improved sliding / wear,heat stabilised,good flow
Market Segment	Automotive,Machinery
Typical Applications	functional components

Pre-Drying Conditions	in a dry air (dessiccant) dryer 100-120 °C for 2-4 h in an air circulating dryer 100-120 °C for 4-8 h dependant on moisture content
Processing Injection Moulding	melt temperature 250-270 °C mould temperature 60-100 °C
Storage	dry, protected from light

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	2500	MPa	ISO 178
Flexural Stress (3.5% Strain)	74	MPa	ISO 178
Tensile Modulus	2400	MPa	ISO 527
Tensile Stress at Yield	50	MPa	ISO 527
Tensile Elongation at Yield	4.8	%	ISO 527
Tensile Elongation at Break	11	%	ISO 527
Impact Strength (Charpy, 23°C)	52	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	55	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	3	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	3	kJ/m ²	ISO 179/1eA
Thermal Properties			
Vicat B50	182	°C	ISO 306
HDT / A (1,8 MPa)	60	°C	ISO 75-1/-2
DSC (Melt Point)	225	°C	ISO 11357
Rheological Properties			
Melt Index (MVR)	20	cm ³ /10min	ISO 1133
MVR temperature	250	°C	-
MVR load	2.16	kg	-
Shrinkage (lengthwise, 24h)	0.6 - 1.4	%	ISO 294-4
Shrinkage (lateral, 24h)	0.8 - 1.8	%	ISO 294-4



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Physical Properties

Density	1380	kg/m ³	ISO 1183
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Liability Exclusion

These are guide values and not a specification. The test values mentioned are representative values only and not binding minimum or maximum figures. These test values have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions.

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